

Patent Abstracts of Japan

PUBLICATION NUMBER : 57187228
 PUBLICATION DATE : 17-11-82

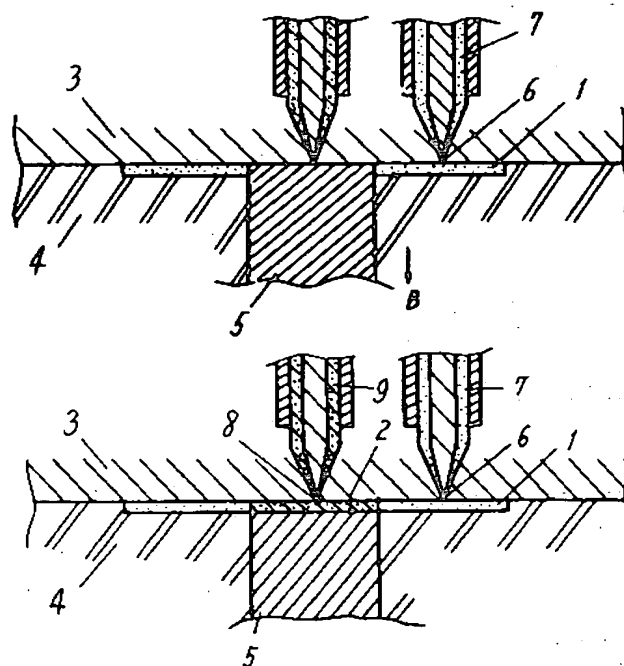
APPLICATION DATE : 13-05-81
 APPLICATION NUMBER : 56071721

APPLICANT : MATSUSHITA ELECTRIC IND CO LTD;

INVENTOR : ONISHI ISAMU;

INT.CL. : B29F 1/10

TITLE : MOLDING METHOD OF INDICATOR
 PANEL IN ONE BODY



ABSTRACT : PURPOSE: To obtain said panel of a radio, a meter etc. for seeing through their interior, by using the mold composed of a cavity, a core, a slide core, shaping an exterior part with first resin, then molding a window in one body with second resin.

CONSTITUTION: A slide core 5 for shaping a concavity at a part opposing to the gate port 8 of the second nozzle from which second resin 9 is poured is provided and at first in the state where said slide core is contacted to a cavity 3 an exterior part 1 is molded by pouring first melted and colored resin 7 from a gate port 6. Then the slide core 5 is moved to the B direction and the space for forming a window part 2 is made. Second transparent resin 9 is poured in this space from the gate port 8 and the window part 2 is formed. In this time, the exterior part 1 and the window part 2 are bonded by heat of melting and an aimed panel is obtained by integral molding.

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